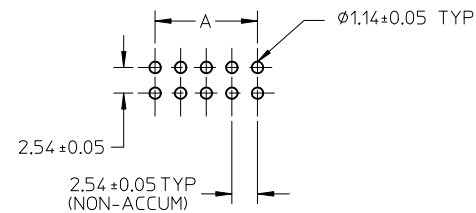


MOLEX IRELAND PRODUCTION ONLY (OPTION)



RECOMMENDED PCB HOLE LAYOUT

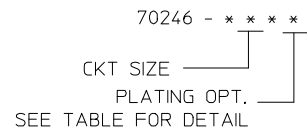
NOTES:

1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246-100 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:
 - 5A MEASURE POINT FOR THICKNESS
 - 5B MINIMUM COVERAGE
6. GOLD END OF PIN UNLESS OVERALL PLATED.
7. FINISH:
 - 571 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 574 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 544 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
 - 573 : 20 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 100 MICRO INCHES MIN TIN PLATE ON SOLDER TAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.
8. DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.
9. MATERIAL:
 - HSG: GLASS FILLED PBT, UL94V-0, COLOUR BLACK
 - PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.
10. SOLDER TAIL POSITIONAL TOLERANCE SHALL BE GAUGED.

UPDATE NOTE #3. EC NO: S2013-0029 DRW:ATSEE 2012/07/20 CHKD:SKANG 2012/08/06 APPR:MLONG 2012/10/08	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY	DATE	TITLE			
		4 PLACES	± ---	± ---	JENNIFER	1987/09/18	C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)			
		3 PLACES	± ---	± ---	CHECKED BY	DATE				
2 PLACES	± 0.20	± ---	RWONG	1987/09/18	MOLEX INCORPORATED					
1 PLACE	± ---	± ---	APPROVED BY	DATE						
	ANGULAR ± 3 °		ALANB	1987/09/18	MATERIAL NO. SEE TABLE		DOCUMENT NO. SDA-70246-**20-25_39-41		SHEET NO. 1 OF 2	
J6	REV	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

10	9			8			7	6	5	4	3	2	1
PART NUMBER	CKT SIZE	VOID CKT	DIM A	DIM B	DIM C	DIM D	VOID CKT, ONLY APPLY TO PLATING CODE						
70246-08**	08	-	7.62	14.73	17.78	15.24	-						
70246-10**	10	-	10.16	17.27	20.32	17.78	-						
70246-12**	12	-	12.70	19.81	22.86	20.32	-						
70246-14**	14	-	15.24	22.35	25.40	22.86	-						
70246-16**	16	-	17.78	24.89	27.94	25.40	-						
70246-20**	20	-	22.86	29.97	33.02	30.48	-						
70246-24**	24	-	27.94	35.05	38.10	35.56	-						
70246-26**	26	-	30.48	37.59	40.64	38.10	-						
70246-30**	30	-	35.56	42.67	45.72	43.18	-						
70246-34**	34	-	40.64	47.75	50.80	48.26	-						
70246-40**	40	-	48.26	55.37	58.42	55.88	-						
70246-44**	44	-	53.34	60.45	63.50	60.96	-						
70246-50**	50	-	60.96	68.07	71.12	68.58	-						
70246-1003	10	10	10.16	17.27	20.32	17.78	571						

LEGEND:



△ PART NUMBER	PLATING OPTION
70246-***01	571
70246-***02	574
70246-***04	544

D

C

B

A

UPDATE NOTE #3. EC NO: S2013-0029 DRWN:ATSEE 2012/07/20 CHKD:SKANG 2012/08/06 APPR:MLONG 2012/10/08	QUALITY SYMBOLS = 0 = 0.20	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <thead> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> </thead> <tbody> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.20</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± ---</td> <td>± ---</td> </tr> </tbody> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.20	± ---	1 PLACE	± ---	± ---	DIMENSION STYLE MM ONLY	SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION
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DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY JENNIFER	DATE 1987/09/18	CHECKED BY RWONG	DATE 1987/09/18	TITLE C-GRID, SHROUDED HEADER (SLOTTED W/O STANDOFFS)																
J6	APPROVED BY ALANB	DATE 1987/09/18	MATERIAL NO. SEE TABLE		MOLEX INCORPORATED	DOCUMENT NO. SDA-70246-***20-25_39-41															
	SIZE A3	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																			